

Slip Nov. 25

Special print - ERA s/o 106418

Work Order ID 76337

76337

Page 1

November-09-11 8:37:55 AM

Item ID: D350-636-218

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube RH, Deluxe

Start Date: 09/11/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 14/11/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: M.C.J

Date: 11/11/09

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-636

I

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-218 CHG002

MLT 11-11-28
①

110

Assemble as per dwg

0.00

110

HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-018 as per IIN-D350-636

11/11/22

PTO

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Quality Control

11-11-28
①

B76337

Work Order ID 76337

76337

Page 2

November-09-11 8:37:55 AM

Item ID: D350-636-218

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH, Deluxe

Start Date: 09/11/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 14/11/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

0.00

150

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-218

Location: Ship

PPP rev: A

PPP B76337

SP 11-11-30

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

11/12/11

CL 11/11/30

Picklist Print

November-09-11 8:38:00 AM

Page 1

Work Order ID: 76337

76337

Parent Item: D350-636-218

D350-636-218

Parent Item Name: Skidtube RH, Deluxe

Start Date: 09/11/2011

Required Date: 14/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC
11.04.14 ecn11-553 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D350-636-018

Manufactured

No

110

Each

0.0000

1

1

D350-636-018

Skidtube w/ Training Wearplates, RH

D350-636-101

Manufactured

No

110

Each

14.0000

1

1

D350-636-101

Toe Step, LH/RH

**

B76335 (x1) M 11/11/28

**

M 11/11/28

Location

Loc Qty

Loc Code

FG120

14

67316

1

68368

1

71606

12

D350-636-105A

Manufactured

No

110

Each

7.0000

1

1

D350-636-105A

Wedge Installation

**

M 11/11/28

Location

Loc Qty

Loc Code

FG120

7

67317

4

71604

3

D350-636-109

Manufactured

No

110

Each

3.0000

1

1

D350-636-109

Tow Ring Installation

**

M 11/11/28

Location

Loc Qty

Loc Code

FG120

3

74102

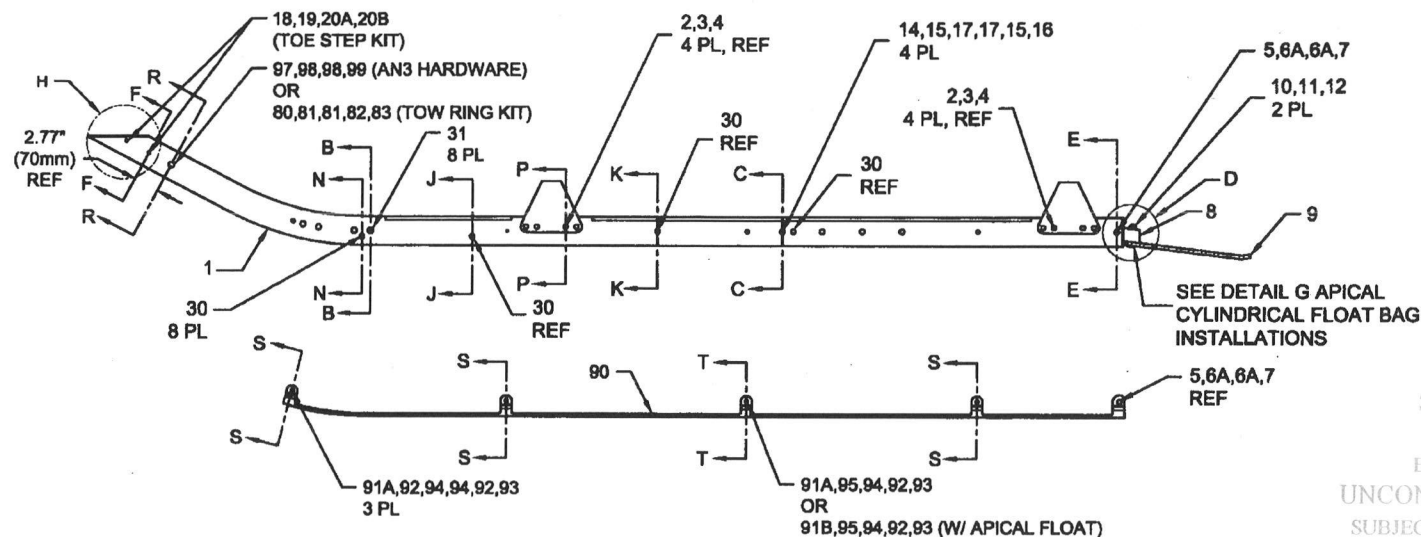
3

x1

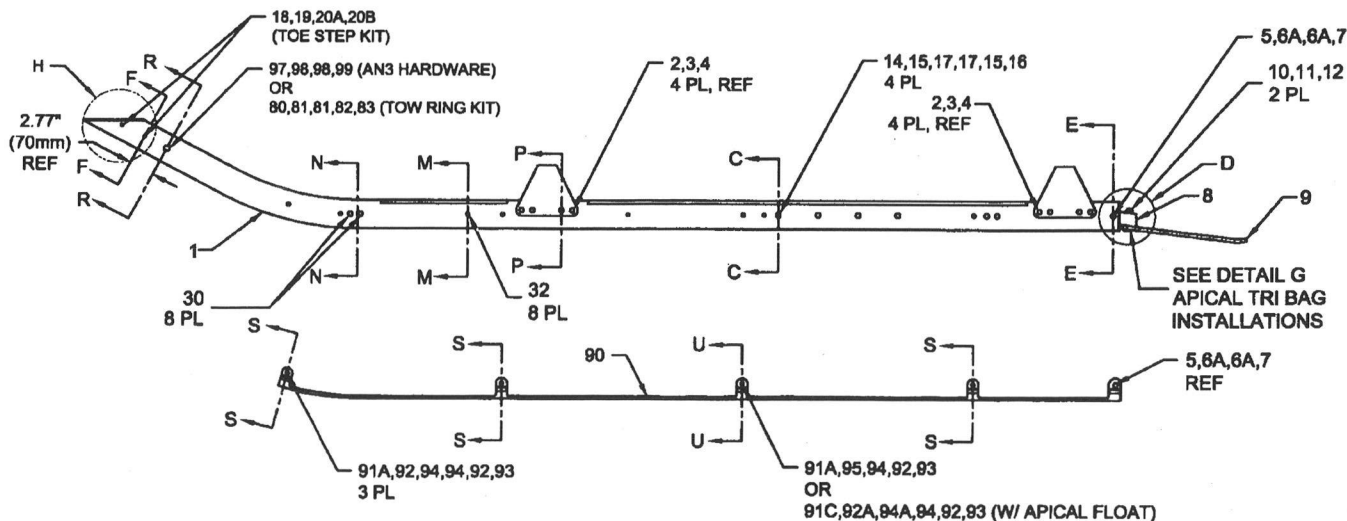
SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 76337

M.C.D
11/11/09

Figure 3: D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE ASSEMBLY



D350-636-015/-016/-215/-216
(Aerazur/Apical Cylindrical)



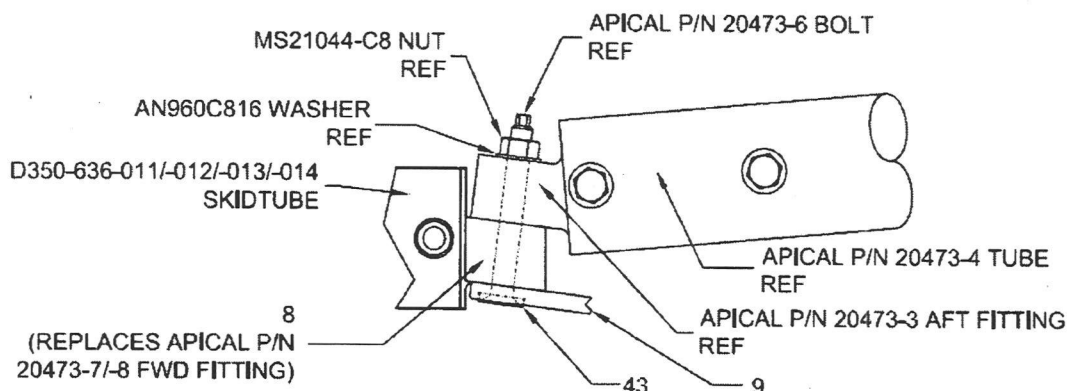
D350-636-017/-018/-217/-218
(Air cruiser/Apical Tri-bag)

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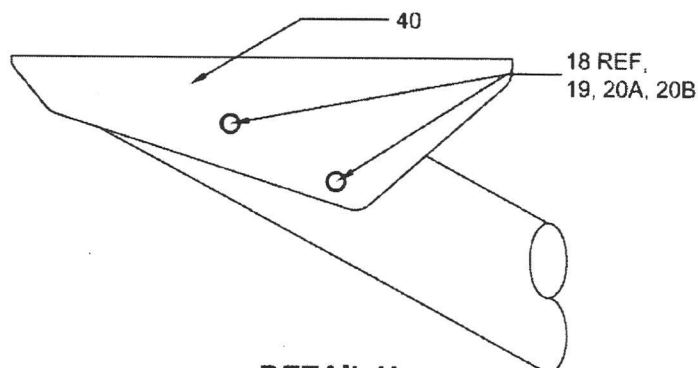
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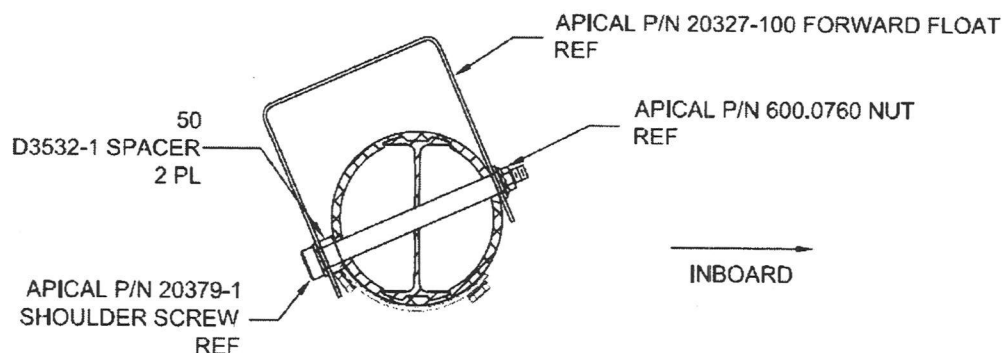
Date: 10.10.25



DETAIL G
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)
1 PL PER SKIDTUBE



DETAIL H
(D350-636-101 TOE STEP)
1 PL PER SKIDTUBE



SECTION N-N
(LH SHOWN, RH OPPOSITE)
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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